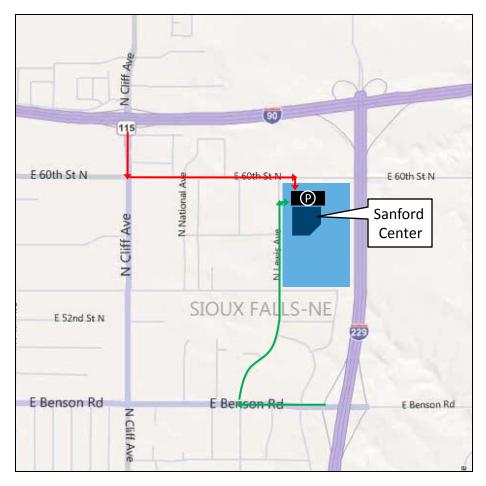
## Sanford Center – North Entrance 2301 East 60<sup>th</sup> Street North Sioux Falls, SD 57104



To give us forewarning of your arrival and to ensure we have someone available to meet you at the door please call or send a text message to Ben Benson (605.370.1005) with your anticipated arrival time. Use your personal phone or the phone in the entry way of the Northwest doors to notify Ben (x26421 or dial 9.1.605.370.1005) upon your arrival. If you do not reach Ben please notify Tamara Ledeboer (x26590 or 605.360.8464).

Please make sure you enter through the west entrance on the North Side of the building. Sanford Research is located above the doors of the North Entrance.

From North/West/East (in red):

- Coming off Interstate 90, take Cliff Ave exit and turn south
- Turn left onto 60<sup>th</sup> Street North (east)
- Drive past Lewis Ave and turn right at Sanford sign

From South (in green):

- Coming off Interstate 229, take Benson Rd exit and go west
- Turn right onto Lewis Ave (north)
- Turn right at Sanford sign

• Bus parking is at the north end of the north parking lot. If parents are driving, please ensure they receive these directions and they are able to park in Visitor Parking in the North lot.